

## Description

POLYSTYRENE CRYSTAL 1450N is a high heat resistance, easy flowing crystal polystyrene for the production of insulation board by direct gassing process. The low viscosity of this grade makes it particularly suitable for the production of insulation board at high thicknesses combining low density with good mechanical properties.

This grade is not lubricated.

## Applications

Insulation board.

## Properties

Rheological	Method	Unit	Value
Melt flow index (200°C-5kg)	ISO 1133 H	g/10mn	6.5
<b>Thermal</b>			
Vicat softening point 10N (T° increase = 50°C/h)	ISO 306A50	°C	105
Vicat softening point 50N (T° increase = 50°C/h)	ISO 306B50	°C	101
HDT unannealed under 1.8 MPa	ISO 75-2A	°C	84
HDT annealed under 1.8 MPa	ISO 75-2A	°C	99
Coefficient of linear thermal expansion		mm/°C	7.10 E-5
<b>Mechanical</b>			
Unnotched Charpy impact strength	ISO 179/1eA	KJ/m <sup>2</sup>	8
Tensile strength at break	ISO 527-2	MPa	48
Elongation at break	ISO 527-2	%	3
Tensile modulus	ISO 527-2	MPa	3200
Flexural modulus	ISO 178	MPa	2900
Rockwell hardness	ISO 2039-2		L 70
<b>Electrical</b>			
Dielectric strength		kV/mm	135
Surface resistivity	ISO IEC 93	Ohms	>10 E+14
<b>Miscellaneous</b>			
Density	ISO 1183	g/cm <sup>3</sup>	1.05
Moulding shrinkage		%	0.4-0.7
Water absorption	ISO 62	%	<0.1

## General Information

- Standard properties: All tests carried out at 23°C unless otherwise stated. Mechanical properties are measured on injection moulded tests specimens.
- Bulk density: bulk density is approximately 0.6 g/cm<sup>3</sup>.